



AISI STANDARD

Errata to North American Standard

for Cold-Formed Steel

Structural Framing

2015 Edition

Amendment on July 30, 2020

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Amendment on July 30, 2020

1. Standard: On page 8, revise item Table A4-1 as shown below:

A4.1 *Structural members utilized in cold-formed steel light-frame construction shall have a protective coating as specified in Table A4-1, with CP 60 minimum.*

**Table A4-1
Coating Designations**

Coating Classification	Coating Designator	Minimum Coating Requirements			
		Zinc Coated ^A oz/ft ² (g/m ²)	Zinc Iron ^B oz/ft ² (g/m ²)	55% Al-Zinc ^C oz/ft ² (g/m ²)	Zinc-5% ^D oz/ft ² (g/m ²)
Metallic Coated	CP 60	G60 [Z180]	A60 [ZF180]	AZ50 [AZM150]	GF30 [ZGF90]
	CP 90	G90 [Z275]	Not Applicable	AZ50 [AZM150]	GF45 [ZGF135]
Painted Metallic	PM	The metallic coated substrate shall meet the requirements of metallic coated. In addition, the paint film shall have a minimum thickness of 0.5 mil per side (primer plus topcoat) with a minimum primer thickness of 0.1 mil per side. ^E			

^A Zinc-coated steel sheet as described in ASTM A653/A653M.

^B Zinc-iron alloy-coated steel sheet as described in ASTM A653/A653M.

^C 55% Aluminum-zinc alloy-coated steel sheet as described in ASTM A792/A792M.

^D Zinc-5% aluminum alloy-coated steel sheet as described in ASTM A875/A875M.

^E In accordance with the requirements of ASTM A1003/A1003M.